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7314
NOV 12

RBE117-30001W3-1
Job Sheet 185490



Part No: RBE117-30001W3-1

Job Qty: 2 ea

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-30001W3 Rev.1 IPP Rev. A 18.10.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Waterjet2		OK 18/10/30
110	Waterjet - Flow - B4B	2 pcs	11/9/18	11/9/18	0.00	0.20	Waterjet 2 OMAX		OK 18/10/30
120	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Waterjet-2		OK 18/10/30
130	Mori Seiki	2 pcs	11/9/18	11/9/18	0.00	1.00	MORI NV5000-2		P.J 18-12-05
140	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Machining-4		P.J 18-12-05
150	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC8 Machining-4		OK 18/12/09
151	Powdercoat	2 pcs	11/9/18	11/9/18	0.00	0.20	Powdercoat13		OK 18-12-10
152	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC3		38
160	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3		OK 18-12-10
170	QC21-SA	2 Ea	11/9/18	11/9/18	0.00	0.00	QC21		21 DEC 12 2019

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 1 Prog Rev: 1 (EUROCOPTER folder) All dimensions to finished size.
2-Deburr if necessary

130 - 1-Machine as per folio FC437 FOLIO REV: AA DWG REV: 1 2-Deburr

151 - START TIME: 10:10 OVEN TEMPERATURE: 320° FINISH TIME: 10:40

152 - Ink stamp T/N and MAX LOAD as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.500	6061-T6 0.500 Sheet	2.0800 sf (1.04 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M6061T6S.500	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Container No: S123054



Part: RBE117-30001W3-1

Job No: 185490

Serial No/Batch: S123054

Revision: 1

Inspector:

Exp Date:

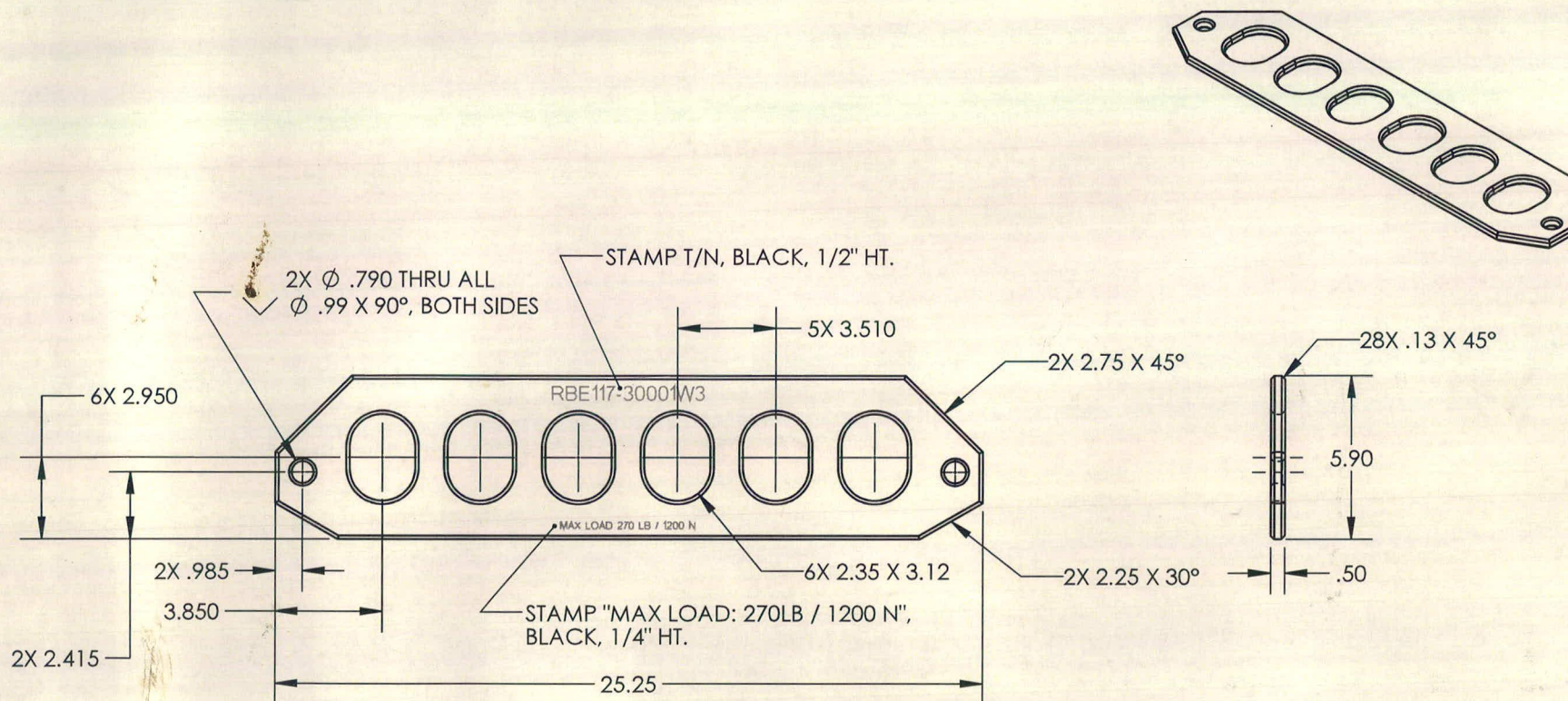
Instructions:

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www.dartaerospace.com

Date: 10/31/18

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REV		ECR	REVISIONS		DATE	INITIAL	APPROVED
			DESCRIPTION				



SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO. 185490 MJS
1810-29

(1)

MOUNTING PLATE

DART AEROSPACE	
TITLE HOISTING SLING	
DWG NO. RBE117-30001W3-1	REV 1
MAT'L 6061 HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/
DRAWN BY: MACKOVJAK CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL H145
SCALE 1:6	DATE 7/22/2016 SHEET 2 OF 4

